



Safety Data Sheet

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Document Group:	20-8777-3	Version Number:	3.00
Issue Date:	02/06/15	Supersedes Date:	03/02/06

Product identifier

10971/10971J 3M™ ESPE™ IMPRINT™ 3 QUICKSTEP HEAVY BODY KIT

ID Number(s):

70-2010-5061-7, 70-2010-5062-5

Recommended use

Dental product., Dental impression material.

Restrictions on use

For use only by dental professionals.

Supplier's details

MANUFACTURER:	3M
DIVISION:	3M ESPE Dental Products
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

20-8775-7, 20-8776-5

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Document Group:	20-8775-7	Version Number:	10.01
Issue Date:	09/27/19	Supersedes Date:	12/07/16

SECTION 1: Identification

1.1. Product identifier

3M™ ESPE™ IMPRINT™ 3 QUICKSTEP HEAVY BODY BASE

Product Identification Numbers

LE-F100-0212-8

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Impression material

Restrictions on use

For use only by dental professionals

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
METHYLHYDROGEN SILOXANE	None	10 - 20 Trade Secret *
QUARTZ SILICA	14808-60-7	45 - 55 Trade Secret *
VINYL POLYDIMETHYLSILOXANE	68083-19-2	25 - 35 Trade Secret *
SILANE TREATED SILICA	67762-90-7	5 - 10 Trade Secret *
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	27306-78-1	< 1 Trade Secret *
CHROMIUM OXIDE (CR2O3)	1308-38-9	< 0.5 Trade Secret *
C.I. PIGMENT BLUE 28	1345-16-0	< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Condition

Carbon monoxide
Carbon dioxide

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CHROMIUM (III) COMPOUNDS	1308-38-9	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m ³ ;TWA(as Cr):0.5 mg/m ³	A4: Not class. as human carcin
CHROMIUM (III) COMPOUNDS	1308-38-9	OSHA	TWA(as Cr):0.5 mg/m ³	
Chromium, insoluble salts	1308-38-9	OSHA	TWA(as Cr):1 mg/m ³	
Cobalt, inorganic compounds	1345-16-0	ACGIH	TWA(as Co):0.02 mg/m ³	A3: Confirmed animal carcin., Dermal/Respiratory Sensitizer
QUARTZ SILICA	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	A2: Suspected human carcin.
QUARTZ SILICA	14808-60-7	OSHA	TWA Table Z-	

			1(respirable):0.05 mg/m3;TWA Table Z-3(respirable):0.1 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Green

Specific Physical Form:

Putty

Odor

Characteristic Odor

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

Not Applicable

Flash Point

No flash point

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Not Applicable

Vapor Density

Not Applicable

Density

$\geq 1 \text{ g/cm}^3$

Specific Gravity

≥ 1 [Ref Std:WATER=1]

Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	Not Applicable
Autoignition temperature	Not Applicable
Decomposition temperature	No Data Available
Viscosity	No Data Available
Molecular weight	No Data Available
Volatile Organic Compounds	No Data Available
Percent volatile	No Data Available
VOC Less H2O & Exempt Solvents	No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
SILICA, CRYSTAL AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Generic: Cobalt and inorganic cobalt compounds	1345-16-0	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Generic: Cobalt and inorganic cobalt compounds	1345-16-0	Anticipated human carcinogen	National Toxicology Program Carcinogens
QUARTZ SILICA	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
QUARTZ SILICA	Dermal		LD50 estimated to be > 5,000 mg/kg
QUARTZ SILICA	Ingestion		LD50 estimated to be > 5,000 mg/kg
VINYL POLYDIMETHYLSILOXANE	Dermal	Rabbit	LD50 > 15,440 mg/kg
VINYL POLYDIMETHYLSILOXANE	Ingestion	Rat	LD50 > 15,440 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Dermal	Rabbit	LD50 > 2,000 mg/kg
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Inhalation-Dust/Mist (4 hours)	Rat	LC50 2 mg/l
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Ingestion	Rat	LD50 > 2,000 mg/kg
CHROMIUM OXIDE (CR2O3)	Dermal	Professional judgment	LD50 estimated to be > 5,000 mg/kg
CHROMIUM OXIDE (CR2O3)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.41 mg/l
CHROMIUM OXIDE (CR2O3)	Ingestion	Rat	LD50 > 5,000 mg/kg
C.I. PIGMENT BLUE 28	Dermal		LD50 estimated to be > 5,000 mg/kg
C.I. PIGMENT BLUE 28	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
QUARTZ SILICA	Professional judgement	No significant irritation
VINYL POLYDIMETHYLSILOXANE	Rabbit	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Rabbit	No significant irritation
CHROMIUM OXIDE (CR2O3)	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
VINYL POLYDIMETHYLSILOXANE	Rabbit	Mild irritant
SILANE TREATED SILICA	Rabbit	No significant irritation
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Rabbit	Severe irritant
CHROMIUM OXIDE (CR2O3)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
SILANE TREATED SILICA	Human and animal	Not classified
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Guinea pig	Not classified
CHROMIUM OXIDE (CR2O3)	similar compounds	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
QUARTZ SILICA	In Vitro	Some positive data exist, but the data are not sufficient for classification
QUARTZ SILICA	In vivo	Some positive data exist, but the data are not sufficient for classification
SILANE TREATED SILICA	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	In Vitro	Not mutagenic
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	In vivo	Not mutagenic
CHROMIUM OXIDE (CR2O3)	In vivo	Not mutagenic
CHROMIUM OXIDE (CR2O3)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
QUARTZ SILICA	Inhalation	Human and animal	Carcinogenic
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
CHROMIUM OXIDE (CR2O3)	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure
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					Duration
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
POLYETHYLENE GLYCOL, SILOXANE-TERMINATED	Ingestion	Not classified for reproduction and/or development	Rat	NOAEL 450 mg/kg/day	prematuring & during gestation
CHROMIUM OXIDE (CR2O3)	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	90 days
CHROMIUM OXIDE (CR2O3)	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	90 days
CHROMIUM OXIDE (CR2O3)	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	90 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CHROMIUM OXIDE (CR2O3)	Inhalation	respiratory system	Not classified	Rat	NOAEL 40 mg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
QUARTZ SILICA	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
SILANE TREATED SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
CHROMIUM OXIDE (CR2O3)	Inhalation	immune system respiratory system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 44 mg/m ³	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate uncured product in a permitted waste incineration facility. Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Not applicable

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
C.I. PIGMENT BLUE 28 (Cobalt compounds)	1345-16-0	< 0.5
C.I. PIGMENT BLUE 28 (Cobalt, inorganic compounds)	1345-16-0	< 0.5

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification**Health: 0 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	20-8775-7	Version Number:	10.01
Issue Date:	09/27/19	Supersedes Date:	12/07/16

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Document Group:	20-8776-5	Version Number:	7.03
Issue Date:	04/04/22	Supersedes Date:	07/16/20

SECTION 1: Identification

1.1. Product identifier

3M™ Imprint™ 3 QuickStep Heavy Body Catalyst

Product Identification Numbers

LE-F100-0213-0

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Impression material

Restrictions on use

For use only by dental professionals

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Quartz Silica	14808-60-7	50 - 60 Trade Secret *
Poly(Dimethylsiloxane)	63148-62-9	30 - 45 Trade Secret *
Silane Treated Silica	68611-44-9	1 - 10 Trade Secret *
C.I. Pigment Blue 28	1345-16-0	< 1 Trade Secret *
Chromium Oxide (Cr2O3)	1308-38-9	< 0.2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide

Carbon dioxide

Condition

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid prolonged or repeated skin contact. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CHROMIUM (II) COMPOUNDS	1308-38-9	OSHA	TWA(as Cr):0.5 mg/m ³	
Chromium(3+), soluble salts	1308-38-9	ACGIH	TWA(as Cr(III), inhalable fraction):0.003 mg/m ³	A4: Not class. as human carcin, Dermal/Respiratory Sensitizer
Chromium, insoluble salts	1308-38-9	OSHA	TWA(as Cr):1 mg/m ³	
Cobalt, inorganic compounds	1345-16-0	ACGIH	TWA(as Co, inhalable fraction):0.02 mg/m ³ ;TWA(as Co):0.02 mg/m ³	A3: Confirmed animal carcin., Dermal/Respiratory Sensitizer
Quartz Silica	14808-60-7	ACGIH	TWA(respirable fraction):0.025 mg/m ³	A2: Suspected human carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-1(respirable):0.05 mg/m ³ ;TWA Table Z-3(respirable):0.1 mg/m ³ ;TWA concentration(respirable):0.1 mg/m ³ (2.4 millions of particles/cu. ft.)	
SILICA, AMORPHOUS	68611-44-9	OSHA	TWA:20 millions of particles/cu. ft.;TWA concentration:0.8 mg/m ³	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state

Solid

Color

Green

Specific Physical Form:

Putty

Odor

Characteristic Odor

Odor threshold

No Data Available

pH

Not Applicable

Melting point

No Data Available

Boiling Point

Not Applicable

Flash Point

No flash point

Evaporation rate

Not Applicable

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

Not Applicable

Flammable Limits(UEL)

Not Applicable

Vapor Pressure

Not Applicable

Vapor Density

Not Applicable

Density

$\geq 1 \text{ g/cm}^3$

Specific Gravity

≥ 1 [Ref Std: WATER=1]

Solubility in Water

Nil

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

Not Applicable

Autoignition temperature

Not Applicable

Decomposition temperature

No Data Available

Viscosity

No Data Available

Molecular weight

No Data Available

Volatile Organic Compounds

No Data Available

Percent volatile
VOC Less H2O & Exempt Solvents

No Data Available
No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:**Carcinogenicity:**

Exposures needed to cause the following health effect(s) are not expected during normal, intended use:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Silica, Crystalline (Respirable Size)	14808-60-7	Known To Be Human Carcinogen.	National Toxicology Program Carcinogens
Cobalt and cobalt compounds that release cobalt ions in vivo	1345-16-0	Anticipated human carcinogen	National Toxicology Program Carcinogens
Silica dust, crystalline, in the form of quartz or cristobalite	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg
Poly(Dimethylsiloxane)	Dermal	Rabbit	LD50 > 19,400 mg/kg
Poly(Dimethylsiloxane)	Ingestion	Rat	LD50 > 17,000 mg/kg
Silane Treated Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silane Treated Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silane Treated Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
C.I. Pigment Blue 28	Dermal		LD50 estimated to be > 5,000 mg/kg
C.I. Pigment Blue 28	Ingestion	Rat	LD50 > 10,000 mg/kg
Chromium Oxide (Cr2O3)	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Chromium Oxide (Cr2O3)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.41 mg/l
Chromium Oxide (Cr2O3)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Quartz Silica	Professional judgement	No significant irritation
Poly(Dimethylsiloxane)	Rabbit	No significant irritation
Silane Treated Silica	Rabbit	No significant irritation
Chromium Oxide (Cr2O3)	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Poly(Dimethylsiloxane)	Rabbit	No significant irritation

Silane Treated Silica	Rabbit	No significant irritation
Chromium Oxide (Cr2O3)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Silane Treated Silica	Human and animal	Not classified
Chromium Oxide (Cr2O3)	similar compounds	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification
Silane Treated Silica	In Vitro	Not mutagenic
Chromium Oxide (Cr2O3)	In vivo	Not mutagenic
Chromium Oxide (Cr2O3)	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Quartz Silica	Inhalation	Human and animal	Carcinogenic
Silane Treated Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Chromium Oxide (Cr2O3)	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silane Treated Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silane Treated Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silane Treated Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Chromium Oxide (Cr2O3)	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	90 days
Chromium Oxide (Cr2O3)	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	90 days
Chromium Oxide (Cr2O3)	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	90 days

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Chromium Oxide (Cr2O3)	Inhalation	respiratory system	Not classified	Rat	NOAEL 40 mg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Quartz Silica	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Silane Treated Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Chromium Oxide (Cr2O3)	Inhalation	immune system respiratory system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 44 mg/m3	90 days

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Not applicable

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
C.I. Pigment Blue 28 (Cobalt, inorganic compounds)	1345-16-0	Trade Secret < 1

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information**NFPA Hazard Classification****Health:** 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	20-8776-5	Version Number:	7.03
Issue Date:	04/04/22	Supersedes Date:	07/16/20

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